





**GOVERNMENT OF INDIA
(Ministry of Railways)**

**SPECIFICATION FOR
SPECIAL CHROME LEATHER
HAND GLOVES REINFORCED**

Issued by

**MECHANICAL DRAWING OFFICE
RAIL WHEEL FACTORY
YELAHANKA, BANGALORE-560 064
INDIA**

 CWEM 27/99	 AED/M&C 19/4/17	 Dy CME/Mfg	 SSE/D 18/04/17
APPROVED BY	REVIEWED BY	VERIFIED BY	PREPARED BY

SPECIFICATION FOR SPECIAL CHROME LEATHER HAND GLOVES

1.0 SCOPE :

The specification covers the supply of special chrome leather hand gloves, five-finger type to 'Rail Wheel Factory, Yelahanka, Bangalore 560064, Karnataka State, India.

2.0 GENERAL DESCRIPTION:

Special chrome leather hand gloves, five-finger type, reinforced on both sides (front & back) of the palm on & outside thumbs and also on the web portion between and the forefinger. General dimensions of hand gloves are as per as per drawing No. WAP/MISC/M-867.

3.0 JOB REQUIREMENT:

These are required to be used by operators in the Wheel manufacturing process while handling moderately hot materials having rough and shard edges and which serves as a protection for operators' hands from the heat and abuses from sharp edges.

4.0 TECHNICAL REQUIREMENTS:

4.1 The thread used for stitching the gloves should conform to IS-2573 latest.

5.0 GENERAL APPEARANCE AND FINISH:

In appearance, general workmanship & finish and in all other respects not defined in this specification the glove should conform to the approved sample.

6.0 MARKING/PACKING:

The hand gloves shall be stamped with manufacturer's name if any, and the year of supply.

6.1 The hand gloves shall be supplied in pairs suitably packed by using environmental friendly packing material.

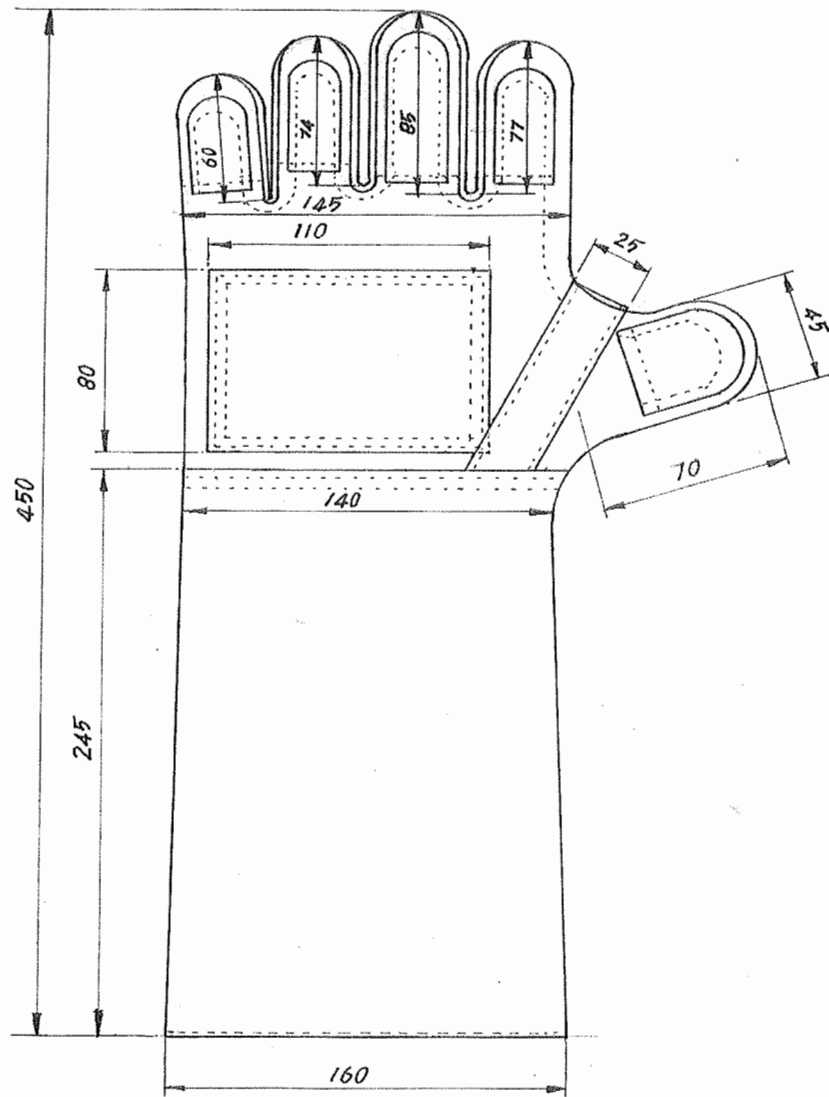
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7.0 SAMPLING AND TESTS:

Each pair of hand gloves selected according to the sampling norms as per Appendix 'A' of specification IS-2573/1986.

The manufacturer should supply the material along with the test certificate indicating that the leather and thread conforms to IS:2573/1986.

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NOTE

REF: IS: SPECN.No.15: 2573-1986 AND


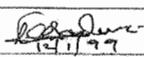
WAP SPECN.No. WAP/M/SPECN-1/078/1999

1. ALL DIMENSIONS ARE IN mm

2. MATL. CHROME LEATHER

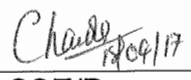
3. GENERAL TOLERANCE $\pm \frac{1}{2}$

SPECIAL CROME LEATHER
HAND GLOVES

 WMA	 SSE/DESIGN
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JOB No. 3303

WAP/MISC/M-867

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AMENDMENT SHEET

WAP/M/SPECN-1/078/1999 Alt 'nil'		RWF/M/SPECN-1/078/1999 Alt. 'a'		Job No.	Sign
Clause No.	Description	Clause No.	Description		
Cover Page	<i>Organisation name given as Wheel and Axle Plant, Yelahanka,</i>	Cover Page	<i>Organisation name corrected as Rail Wheel Factory, Yelahanka</i>	6961	<i>Chade</i>
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