

WAP / M / SPECN-1 / 032 / 1989

ALT	DATE	JOB No	SIGN
(a)	06-09-94	2397	<i>G. H. H.</i>
(b)	06 10 94	2424	<i>G. H. H.</i>
(c)	09 08 95	2644	<i>G. H. H.</i>

GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS

SPECIFICATION FOR
CARD BOARD TUBE
PL No. 84980047

ISSUED BY
MECHANICAL DRAWING OFFICE
WHEEL AND AXLE PLANT YELAHANKA
BANGALORE

<i>D</i>	<i>W. H.</i>	<i>G. H. H.</i> 27.8.94
Dy CME/WI	WM./MR	SUPDT./DES
APPD. BY	CHD. BY	PRE PD. BY

SPECIFICATION FOR CARD BOARD TUBE1.0 SCOPE

1.1 The specification covers the manufacture and supply of card board tube to Wheel & Axle Plant, Yelahanka, near Bangalore, Karnataka State, India as per instructions and conditions of contract and tender papers.

2.0 GENERAL DESCRIPTION:

2.1 The card board tube should be as per drg.No. C/MO-16/27.

3.0 JOB REQUIREMENT:

The card board tube is used to secure the stopper pipe in position using a steel staple in the mould box for casting Railway Wheels.

4.0 MATERIAL:



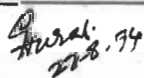
This tube should be made from good quality paper spirally wound.

5.0 STORAGE:

To be cartoned in card board boxes to prevent physical damages to the card board tubes.

6.0 INSPECTION NORM:

For Dimensional check:
 Sampling Norm : GIL I, IS-2500, Pt.1 (latest revision)
 (Single sampling norm)
 Acceptance Criteria : AQL 4.0, IS-2500, Pt.1 (latest revision)
 Single sampling and Normal inspection.

		
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