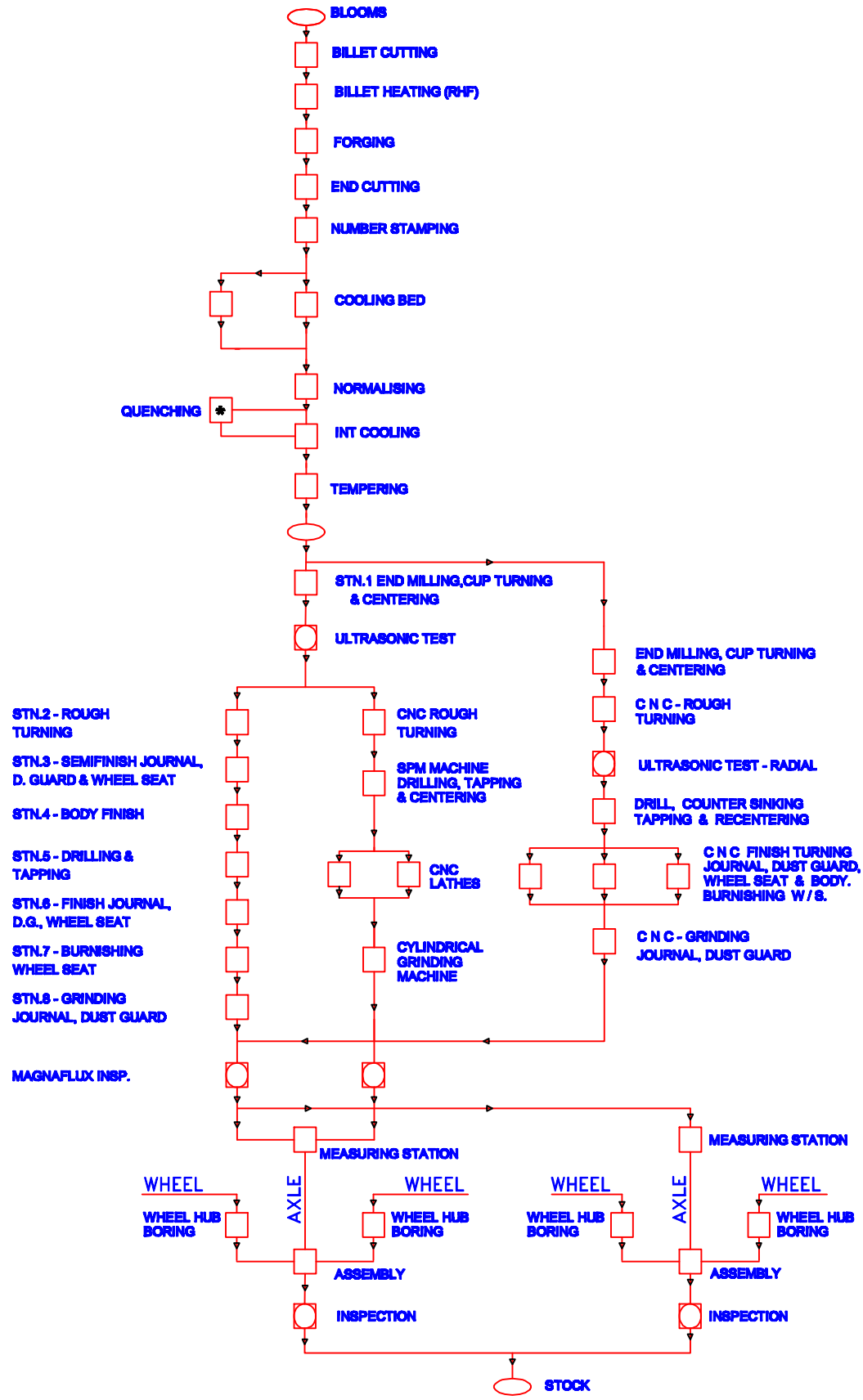
FLOW PROCESS CHART - AXLE



* FOR LOCO AXLES POLYMER QUENCHING DONE FOLLOWED BY TEMPERING, FOR OTHER AXLES ONLY NORMALISING IS DONE.