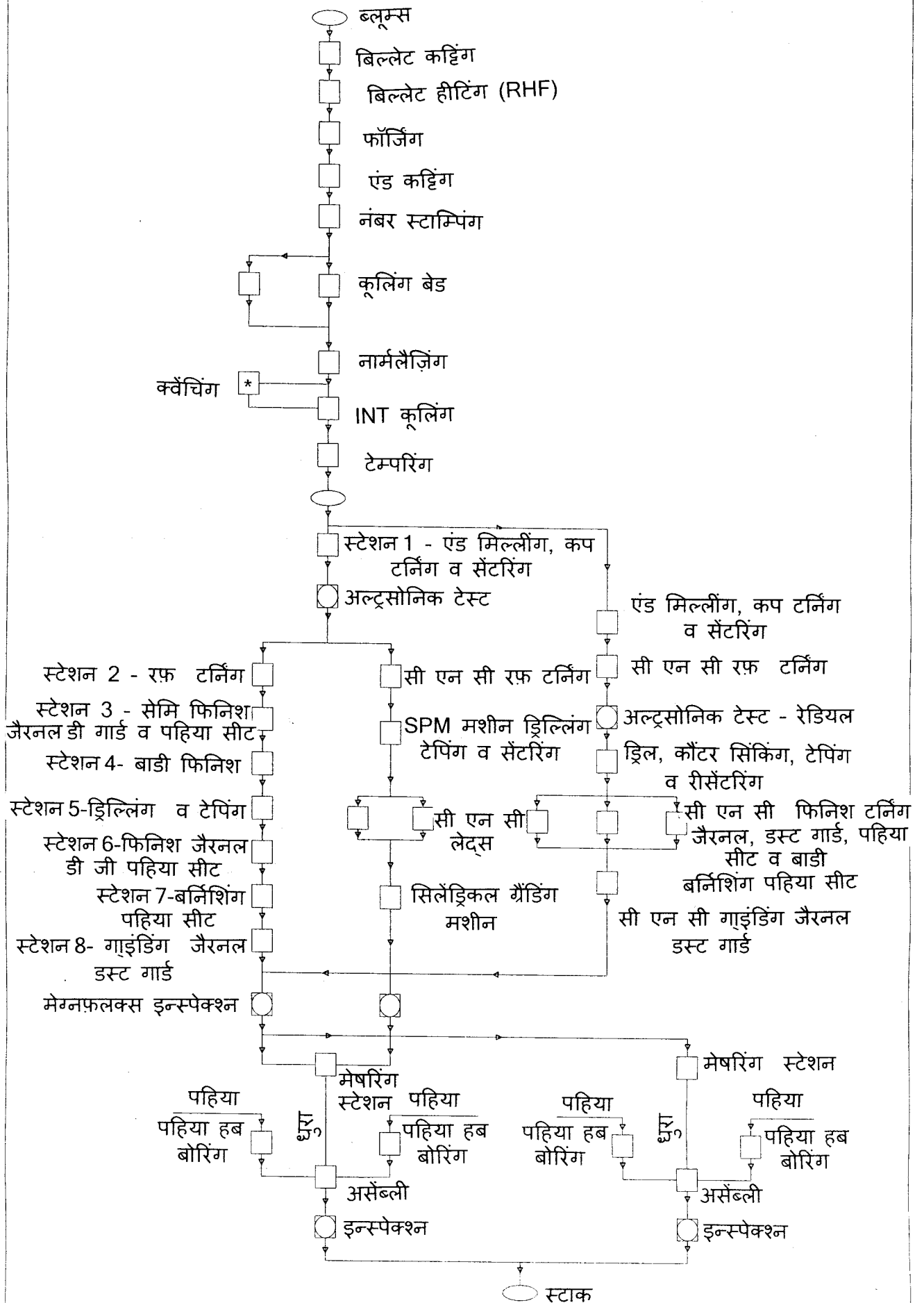


प्रक्रिया का प्रवाह चार्ट - धुरा



* For loco axles polymer quenching done followed by tempering for other axles only normalising is done.